

Graphene/methacrylic derivative of Cyrene™ Polymer Composites: Improved Dispersal for Thermal Conductivity

PHYSICAL SCIENCES: Materials

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| The Challenge | The poor dispersal of graphene in polymers results in composite products that do not realize graphene's superior properties of electrical and thermal conductivity, particularly in the planar direction. |
| The Solution | Cyrene™ is a green solvent capable of very good graphene dispersion in solution. We have developed a methacrylic derivative of Cyrene™ monomer and have demonstrated that this derivative retains the good ability of Cyrene™ to disperse graphene through the subsequent polymerisation process. This leads to well-dispersed graphene in a polymeric matrix that can be used to make superior heat- or electrically-conductive polymer composites. |
| Key benefits | <ul style="list-style-type: none"> • Allows good dispersion of graphene in a polymerisable monomer • Higher amounts of graphene (ca. 20%) can be dispersed • Good through and in-plane heat transfer possible, depending on processing method |
| Development Stage | Proof of Concept completed |
| Brief Description & Differentiation | <ul style="list-style-type: none"> • New methacrylic monomer from Cyrene™ produced from a low volatility, green solvent derived from cellulose waste • Homopolymer glass transition temperature (T_g): 162°C for bulk polymerization and 193°C for emulsion polymerization - believed to be one of the highest reported for methacrylic polymers • Readily copolymerised to modify properties • New polymer provides good dispersion of graphene for thermal conductivity |
| Research Team | Led by Assoc Prof Kei Saito (School of Chemistry, Monash University), Prof George Simon (Department of Materials Science, Monash University) and Michael Gurin |
| Intellectual Property | US provisional patent application filed. |



Figure 1. Photographs of the composites

Table 1 Thermal conductivity results

| Entry | Graphene Content % wt | Graphene Type | Through-plane Thermal Conductivity k (W/mK) |
|-------|-----------------------|---------------|---|
| 1 | 1.5 | Aldrich 15u | 0.497 |
| 2 | 5 | Aldrich 15u | 0.849 |
| 3 | 10 | Aldrich 15u | 0.892 |
| 4 | 20 | Aldrich 15u | 1.360 |